No.: WLP-K-HTS-0001 /3

Date: 2017. 4. 21

# Data sheet

Title: METAL-PLATE CHIP RESISTOR; LOW OHM

Style: WLP63

AEC-Q200 qualified

# RoHS COMPLIANCE ITEM Halogen and Antimony Free

Note: • Stock conditions

Temperature: +5°C ~ +35°C Relative humidity: 25% ~ 75%

The period of guarantee: Within 2 year from shipmen t by the company.

Solderability shall be satisfied.

- Product specification contained in this data sheet are subject to change at any time without notice
- •If you have any questions or a Purchasing Specification for any quality Agreement is necessary, please contact our sales staff.



Hokkaido Research Center Approval by: T. Sannomiya Drawing by: M. Shibuya

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#### 1. Scope

1.1 This data sheet covers the detail requirements for metal-plate chip resistor; low ohm, style of WLP63.

## 1.2 Applicable documents

JIS C 5201-1: 2011, JIS C 5201-8: 2014, JIS C 5201-8-1: 2014 IEC60115-1: 2008, IEC60115-8: 2009, IEC60115-8-1: 2014

# 2. Classification

Type designation shall be the following form.

(Example)

WLP	63	3D	Ν	R025	F	TE
1	2	3	4	5	6	7
Sty	le					

1 Metal-plate chip resistor; low ohm

chip resistor ; low ohm \_\_\_\_\_ Style

2 Size

3 Rated dissipation

4 Temperature coefficient of resistance

5 Rated resistance

R025	$R025>25m\Omega$

6 Tolerance on rated resistance

F	±1%
G	±2%
J	±5%

7 Packaging form

TE	Plastic tape

# 3. Rating

3.1 The ratings shall be in accordance with Table-1.

Table-1

	Style	Rated dissipation	Rated current			Rated resistance	Tolerance on rated	
Style		(VV)	(A) resistance $(10^{-6})$ °C)		$(m\Omega)$	resistance		
			11.5	Ν	±70	15	F(±1%)	
	WLP63	2.0	10	N	±70	20	G(±2%)	
			8.9	N	±70	25	J(±5%)	

Style	Max. working voltage (V)	Max. Overload voltage (V)	Isolation voltage (V)	Category temperature range (°C)
WLP63	0.224	0.500	100	<i>–</i> 55~+170

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#### 3.2 Derating

The derated values of dissipation at temperature in excess of 70 °C shall be as indicated by the following curve.

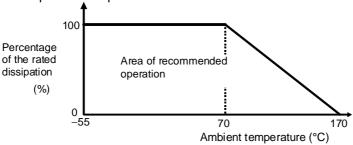


Figure-1 Derating curve

#### 3.3 Rated voltage

d.c. or a.c. r.m.s. voltage calculated from the square root of the product of the rated resistance and the rated dissipation.

$$E = \sqrt{P \cdot R}$$

E: Rated voltage (V)

P: Rated dissipation (W)

R: Rated resistance ( $\Omega$ )

#### 3.4 Rated current

The rated current calculated from the square root of the quotient of the rated resistance and the rated dissipation.

$$I = \sqrt{P / R}$$

I: Rated current (A)

P: Rated dissipation (W)

R: Rated resistance ( $\Omega$ )

The rated current shall be corresponding to rated voltage.

\*Power testing with total solder-pad and trace size of 300 mm<sup>2</sup>

# 4. Packaging form

The standard packaging form shall be in accordance with Table-2.

Table-2

Symbol	Packaging form		Standard packaging quantity / units
TE	Plastic tape	12mm width, 4mm pitches	4,000 pcs.

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#### 5. Dimensions

5.1 The resistor shall be of the design and physical dimensions in accordance with Figure-2 and Table-3.

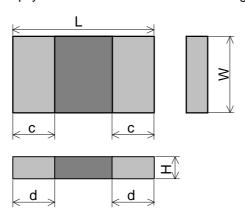


Figure-2

			lat	ole-3		Unit: mm
ĺ	Style	L	W	Н	С	d
ĺ	WLP63	6.2±0.2	3.2±0.2	0.6±0.2	0.8±0.2	0.8±0.2

# 5.2 Net weight (Reference)

Style	Net weight (mg)
WLP63	62.5

# 6. Marking

The rated resistance shall be marked in 4 characters consisting of 3 figures and a letter and marked on over coat side. (Example) "R025"  $\rightarrow$  0.025 [ $\Omega$ ]  $\rightarrow$  25 [ $m\Omega$ ]

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#### 7. Performance

7.1 The standard condition for tests shall be in accordance with Sub-clause 4.2, JIS C 5201–1: 2011.

7.2 The performance shall be satisfied in Table-4.

Table-4(1)

		Table +(1)	
No.	Test items	Condition of test (JIS C 5201–1)	Performance requirements
1	DC Resistance	4.5	F(±1%), G(±2%), J(±5%)
		Measure the resistance value	
2	Short time overload	4.13	$\Delta R \le \pm (1\% + 0.1 \text{m}\Omega)$
		5 x Rated power for 5s.	, ,
		Measure resistance after 30 min.	
3	Solderability	4.17	Over 95% of termination must be
		After immersing flux, dip in the 245±2°C,	covered with Solder
	Designation of the state of the state of	molten solder bath for 3±0.5 s.	15 . ((2) 2 ( 2)
4	Resistance to soldering heat	4.18	$\Delta R \le \pm (1\% + 0.1 \text{m}\Omega)$
		With 260±5°C for 10±1s	No mechanical damage.
5	Load life in Humidity	4.24 40 °C±2 °C with relative humidity 90~95%	$\Delta R \le \pm (1\% + 0.5 \text{m}\Omega)$
		D.C. rated voltage for 1.5 h "ON", 30min	
		"OFF"	
		Cycle repeated 1,000h	
6	Temperature coefficient of	4.8	See Table-1.
	resistance	Test temperature: T1~T2: 25°C~-55°C	
		T1~T2: 25°C~155°C	
		TCR(ppm/°C)=(R2-R1)/R1x1/(T2-T1)x10 <sup>6</sup>	
7	Load life	4.25	$\Delta R \le \pm (1\% + 0.5 \text{m}\Omega)$
		Rated voltage for 1.5 h for followed by a	,
		pause 0.5 h at 70±2°C.	
		Cycle repeated 1,000h	
8	Insulation resistance	4.6	Between termination and coating must
		Test voltage: 100±15Vdc	be over 1000MΩ
9	Bending strength	4.33	$\Delta R \le \pm (1\% + 0.5 \text{m}\Omega)$
		Resistance change after bended on the	No mechanical damage
		90mm PCB.	
		Bending: 3mm	
		Duration: 10s	

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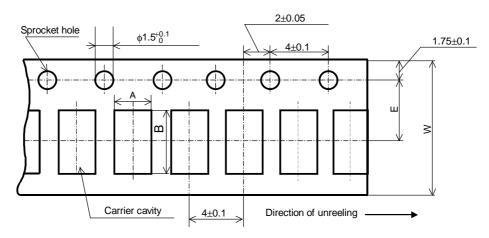
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# 8. Taping

# 8.1 Taping dimensions

Taping dimensions shall be in accordance with Figure—3 and Table—5.

Unit: mm



\*Accumulated dimensional tolerance 40±0.2mm

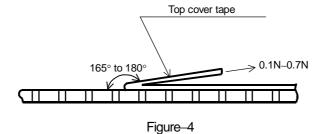
Figure-3

	Unit: mm			
Style	Α	В	W	E
WLP63	3.5±0.2	6.75±0.20	12.0±0.3	5.5±0.05

# 8.2 Peel strength of top cover tape

The peel speed shall be about 300 mm/min

The peel force of top cover tape shall between 0.1 to 0.7N



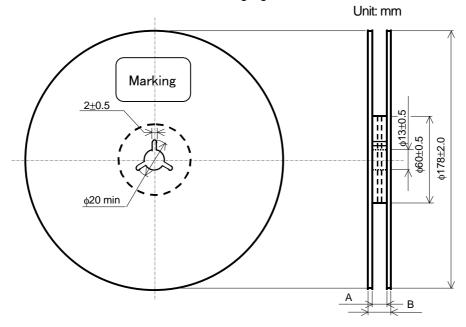
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#### 8.3 Reel dimension

Reel dimensions shall be in accordance with the following Figure-5 and Table-6.



Figure–5
Table–6 Unit: mm

Style A B

WLP63 13.8±1.5 16.7 max.

#### 9. Marking on package

The label of a minimum package shall be legibly marked with follows.

(1) Classification

(Style, Rated dissipation, Temperature coefficient of resistance, Rated resistance, Tolerance on rated resistance, Packaging form)

(2) Lot number (3) Quantity (4) Manufacturer's name or trade mark (5) Others